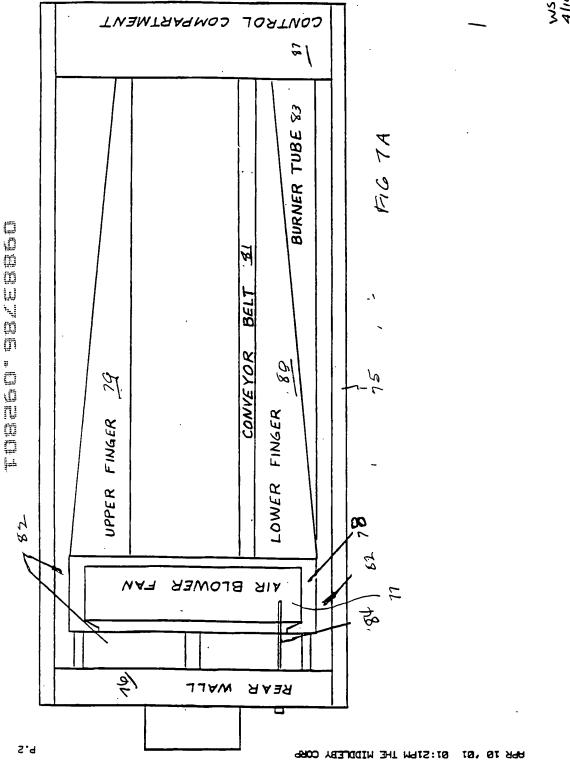
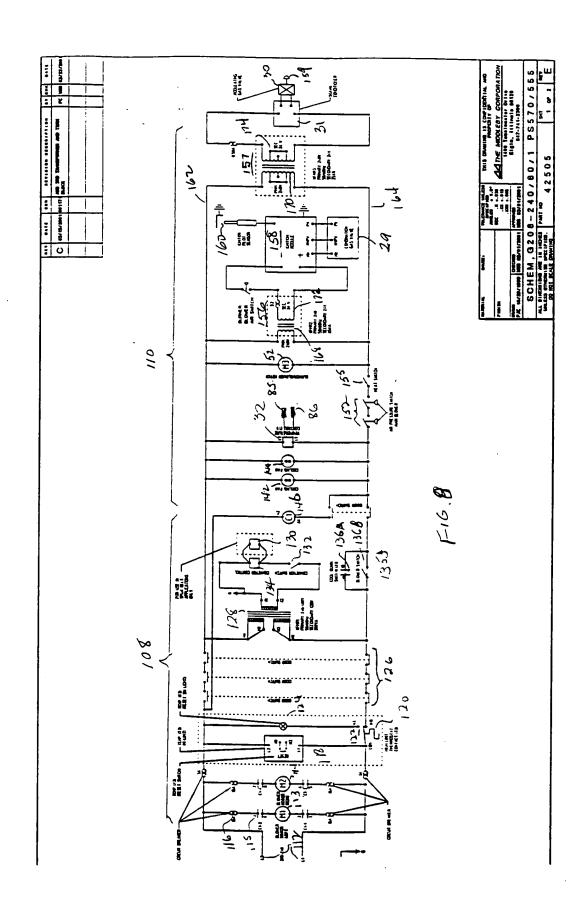
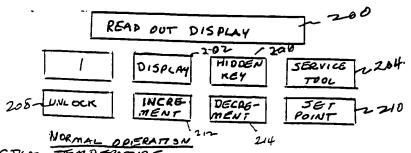


F16. 5 (PRIOR ART)



84 21 51 NBNO JO FRONT 4.8 COMPARTMENT CONTROL LOWER FINGER S 51 08 <u>83</u> 62 b.L 14: LOWER FINGER 18 UPPER FINGER FINGER UPPER FINGER BURNER TUBE **BELT** BELT CONVEYOR UPPER CONVEYOR FRN RIGHT FRN LEFT 85 78 23 ob 78 96 31 36 131





- 1. ACTUAL TEMPERATURE
- 2. SET POINT; THE TEMPERATURE OF THE OVEN
- 3. UNLOCK; RETAINS DISPLAY FOR GO SECOND OR UNTIL
  HIDDEN KEY IS PRESSED

## DIAGNOSTIC

- 1 . FLASHS "PLC" F A FAIL SAFE CONDITION EXSTS
  - · FLASHES "RUN" WHILE OVEN IS RUNNING NORMALLY
  - · FLASTES "DONE" WHEN RUN IS COMPLETED
  - " FLASHES " SE" IF INDITIAL TEMPERATURE IS LOW
  - · FLASITES " OPEN" IF OVEN IS OPEN
  - . FLASHES "IC" IF THERMOCOUPLE LEADS ARE REVERSED

## SERVICE MODE

- OF DESIRED TEMPERATURE
- · DEGREE IN OVEN, GITHER IN CORIN F
- · DEFAULT DISPLAY
- · OVER TEMPERATURE

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